

## AEL3 Series High temperature extension kit Installation Instructions

The extension kit is to be used on applications above 130 °C to 180 °C. Please note the AEL3 actuator is not suitable for applications where graphite valve stem seal is used due to increased stem friction.

1. Unscrew the actuator mounting plate screws for pillars.
2. Screw the extension pillars into actuator pillars and tighten to 25 Nm.
3. Screw the actuator mounting plate screws into pillars and tighten to 25 Nm.
4. Mount the coupling extension into the actuator coupling until it snaps closed.

