

# spirax sarco®

## Spare Parts Guide

### 6" 25P, 25PE, 25PT, 25PTE, 25PA, 25BP, Main Valves

#### SPARE PARTS – MAIN VALVE

Main Valve Spring & Lower Diaphragm Cover Gaskets	O, S
Diaphragm Plate & Set Screws	K, D
Transmission Tubing with Fittings	U*
Diaphragms (2 per set)	L*
Gasket Kit	C, S, W*
Head, Stem & Seat Assembly	P, Q, C
“S” Head, Stem & Seat Assembly	P, Q, C
Screen Assembly	I, J
Cover Bolt Kit	B
Diaphragm Case Bolt Kit	G, H

#### Spares Kits

\* A standby set of spares for general maintenance purposes includes all spares marked

#### HOW TO ORDER

Always order spares by using the description given in the first column under Spare Parts, stating the valve size and material.  
Example: 1 – Diaphragm Plate & Set Screws for 6" Spirax Sarco 25P Cast Iron Reducing Valve

#### MAINTENANCE

See installation and maintenance instructions supplied with each valve, copies are available on request.

Main valve seat in 6" regulator is field replaceable. Please consult factory for seat removal tool. To retain tight shut off, minor wear can be corrected by lapping with suitable grinding compound.

